Robinson Pharma®, Inc.

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- SOFTGEL
- VEGETARIAN SOFTGEL
- TABLET
- CAPSULE
- POWDER
- LIQUID
- PERSONAL CARE
- PET SUPPLEMENT
- CUSTOM FORMULATION
- CUSTOM FLAVORING
- CUSTOM FINISHING
- CUSTOM PACKAGING
- MULTIPLE 3RD PARTY
- cGMP CERTIFICATIONS

38 YEARS OF EXCELLENCE
SINCE 1989

WWW.ROBINSONPHARMA.COM

NEW LOCATION
IN IRVINE, CALIFORNIA

38 YEARS OF EXCELLENCE
SINCE 1989

MESSAGE FROM THE TEAM

It's an exciting time to be in the health and wellness supplement industry, and there is a great opportunity for growth.

We are proud to introduce you to our company and what we can do for you. At Robinson Pharma, we invest in you, our customer.

In the following pages, you'll get a sense of what we offer, including:

- *A significant range of product types (softgels, tablets, capsules, powders, liquids, and more)*
- *Options for finishing and packaging*
- *Custom formulation and private label*

With more than 38 years of experience and 1,000 employees, we have become a leader in the industry. We are able to understand your unique challenges and work with you to move your company forward.

We believe that your success is our success.

The Robinson Pharma Team

2811

ROBINSON PHARMA

COMPANY HIGHLIGHTS

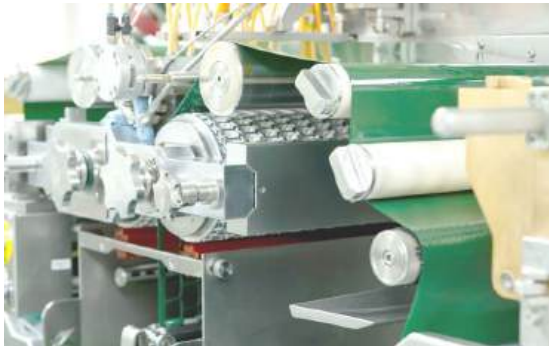
- One of the largest supplement contract manufacturing facilities in the U.S.A.
- 10 state-of-the-art manufacturing facilities combined approaching 1 million sq. ft.
- Industry leader in one-stop contract manufacturer providing solutions from formulations to packaging
- Largest softgel capacity in the U.S.A.
- More than 38 years of experience in nutritional supplement contract manufacturing (est. 1989)
- Over $50 million of new investment in tablet, capsule, powder, and liquid production
- Multiple 3rd party cGMP certifications
- Comprehensive in-house laboratory
- Fully custom options on packaging

NOTE: Softgels shown are for presentation purposes only and are not depicted at actual size.

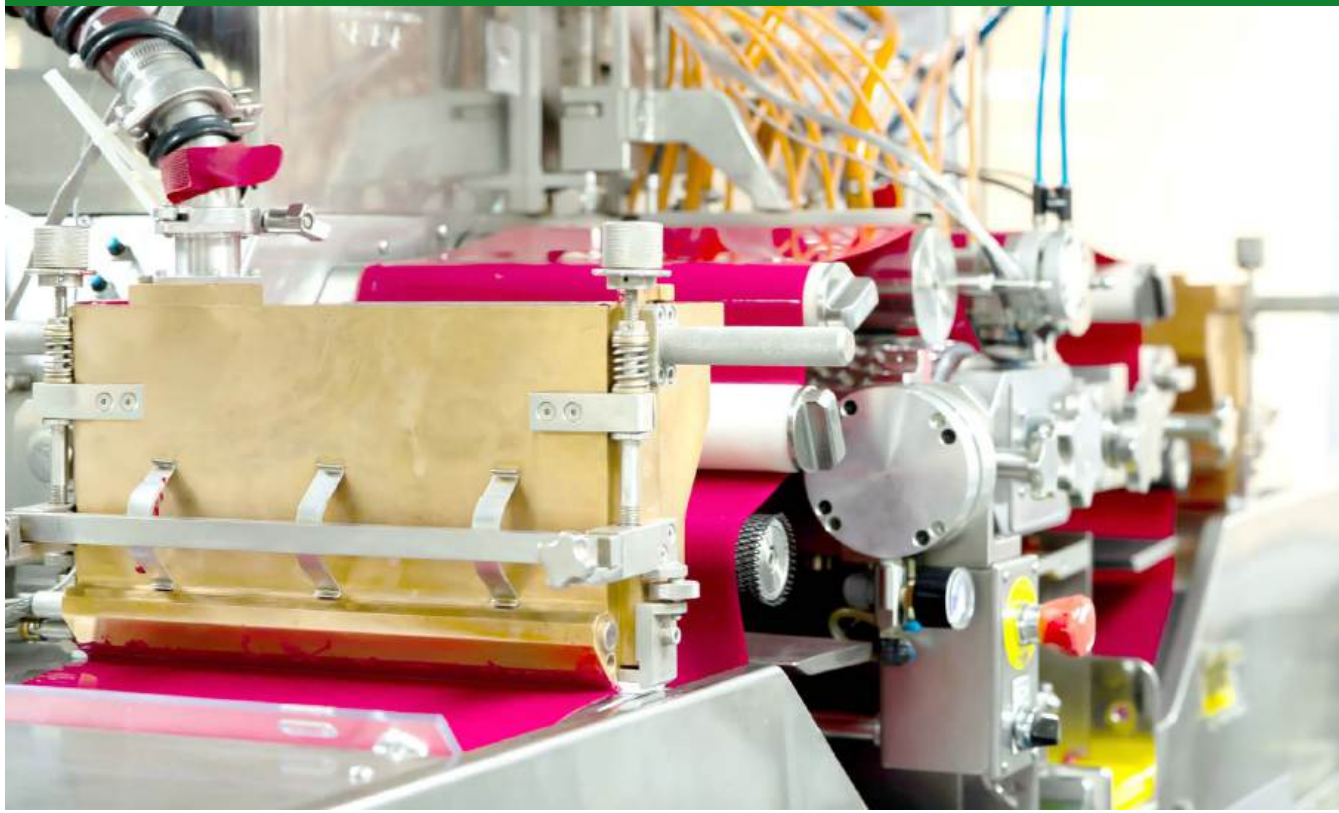
BRAND NEW 35 SOFTGEL LINES

- 20 billion softgel annual capacity
- State-of-the-art softgel manufacturing facility
- Recent expansions in technology, equipment, and capacity
- Custom formulations available
- More than 100 years of combined expert experience in research & development for softgels
- Continuous drying system to reduce production time
- Enteric coating, clear, or custom colors
- High capacity in vegetarian softgels
- Automated high-speed digital visual inspection system
- Laser etching capability

NOTE: Softgels shown are for presentation purposes only and are not depicted at actual size.

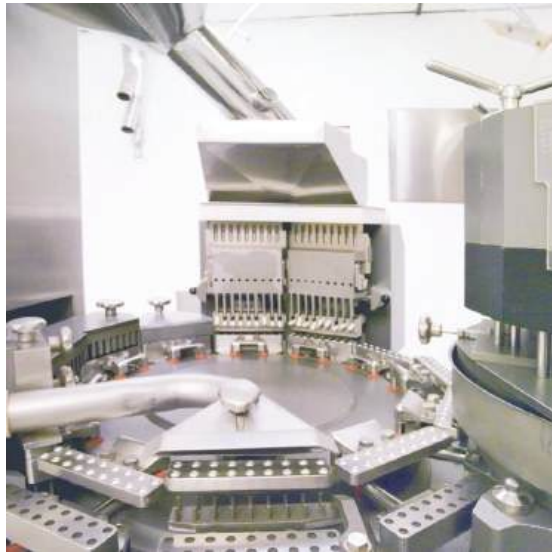


BRAND NEW 15 VEGGIE SOFTGEL LINES



- Massive production capacity to support both emerging brands and high-volume global clients.
- Consistent quality control across every line, with GMP-certified operations.
- Flexible formulation options tailored to a wide range of dietary and functional needs.
- Sustainable, plant-based encapsulation for the modern consumer.
- Speed to market with reduced lead times and streamlined fulfillment.
- These 15 lines aren't just a number — they represent our ability to scale with your brand, deliver at volume, and maintain the highest standards in the industry.

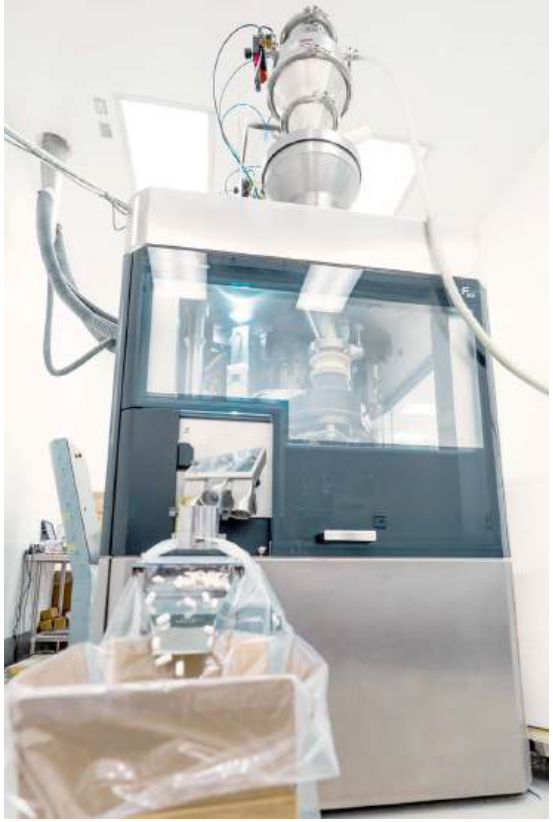
BRAND NEW 21 BOSCH CAPSULE LINES



- 14 billion capsules annual capacity
- Clean label capability for custom formulations
- Custom non-GMO, gluten-free, and vegetarian formulations
- Options for clear, enteric, organic, vegetarian, and flavored coatings
- Wide range of shapes & colors, including smaller size tablets for children
- Custom formulations available

NOTE: Capsules shown are for presentation purposes only and are not depicted at actual size.

BRAND NEW 16 FETTE TABLET LINES



- 14 billion tablets annual capacity
- Clean label capability for custom formulations
- Custom non-GMO, gluten-free, and vegetarian formulations
- Options for fast-dissolving, ODT, and chewable
- Options for clear, enteric, organic, vegetarian, and flavored coatings
- Custom formulations available
- Coating services that are performed on 48-inch and 60-inch Vector Hi-Coaters

NOTE: Tablets shown are for presentation purposes only and are not depicted at actual size.

BRAND NEW 15 PACKAGING LINES

- More than 38 years of experience of turnkey custom packaging expertise — from product creation to labeling and shipping.
- Automated bottle packaging lines handle 130M bottles annually
- Additional lines handle 150M sachets, pouches, and stick packs.
- Blister packaging capacity reaches 90M units yearly with custom retail display assembly.
- Offers induction sealing, neck banding, sleeves, labeling, imprinting, kit boxing, and custom finishes.
- Packages bottles (HDPE, PET and Glass), blisters, tubes, vials, ampoules, with in-house testing and certification.

BRAND NEW POWDER MANUFACTURING LINES

- New expansion to 100,000 metric tons powder annual capacity
- State-of-the-art facility and equipment
- Experienced flavor specialists to help create custom flavors
- NSF GMP Certified Facilities
- Organic certified manufacturing capability
- Numerous private label powder formulas, including protein powders
- Blending capacities from 5 cu. ft. to three 400 cu. ft. blenders for any size project
- Wide range of packaging options including jars, canisters, pouches, sachets, and stick-packs

QUALITY ASSURANCE & QUALITY CONTROL

Robinson Pharma, Inc. utilizes top-of-the-line equipment for developing, sampling, and testing all finished goods. Our more than 100 chemists, engineers, and QA/QC makes use of the latest technology to create unique brands for your business, with a diverse set of quantitative and qualitative capabilities.

Our RPI Quality Control Lab performs physical, analytical, and microbiological testing of raw material and the finished product with a wide variety of equipment that allows us to test 99% of release specifications in-house.

PHYSICAL TESTING

- Disintegration
- Particle Size
- Viscosity
- Color (Gardner Scale)
- Friability
- Microscopic Analysis
- Hardness
- Thickness

ANALYTICAL LAB

- HPLC
- UPLC
- UPLC-MS
- HP-TLC
- GC
- GC-MS
- UV-Vis
- FTIR
- ICP-MS
- ICP-OES
- TOC
- Dissolution
- pH
- Moisture Analysis (Karl Fischer)
- Protein Analysis

MICROBIOLOGICAL LAB

- Conventional & Rapid Micro Detection

10 STATE-OF-THE-ART MANUFACTURING FACILITIES

HARBOR 1

HARBOR 7

HARBOR 2

HARBOR 8

HARBOR 3

HARBOR 9

HARBOR 4

SUNFLOWER

HARBOR 6

CRODDY

Robinson Pharma, Inc.

MANUFACTURING CAPABILITIES

PACKAGING
SOFTGELS
VEGGIE SOFTGELS
TABLETS
CAPSULES
LIQUID
POWDER

Partner with us and experience the strength of a true manufacturing powerhouse.

SOFTGELS

OVAL

2 Oval	3 Oval	4 Oval	5 Oval	6 Oval	7.5 Oval	10 Oval	12 Oval	14 Oval	16 Oval	20 Oval
minims: 1.5 - 1.8 cc: 0.092 - 0.111	minims: 2.4 - 3.0 cc: 0.148 - 0.185	minims: 3.1 - 4.0 cc: 0.191 - 0.246	minims: 4.3 - 5.0 cc: 0.265 - 0.308	minims: 5.2 - 6.0 cc: 0.320 - 0.369	minims: 6.2 - 7.5 cc: 0.381 - 0.461	minims: 7.5 - 10.0 cc: 0.461 - 0.615	minims: 8.3 - 12.0 cc: 0.511 - 0.738	minims: 11.4 - 14.0 cc: 0.700 - 0.861	minims: 12.4-16.0 cc: 0.763 - 0.984	minims: 17.0 - 20.0 cc: 1.046 - 1.230

OBLONG

9.5 Oblong	11 Oblong	12 Oblong	14 Oblong	16 Oblong	18 Oblong	20 Oblong	22 Oblong
minims: 7.5 - 9.5 cc: 0.461 - 0.584	minims: 8.5 - 11.0 cc: 0.523 - 0.677	minims: 11.0 - 12.0 cc: 0.677 - 0.738	minims: 12.5 - 14.0 cc: 0.769 - 0.861	minims: 14.5 - 16.0 cc: 0.892 - 0.984	minims: 16.5 - 18.0 cc: 0.892 - 1.107	minims: 18.0 - 20.0 cc: 1.107 - 1.230	minims: 20.0 - 22.0 cc: 1.230 - 1.353

22 Oblong SF	23 Oblong	24 Oblong	26 Oblong
minims: 17.5 - 22.0 cc: 1.076 - 1.353	minims: 19.6 - 23.0 cc: 1.205 - 1.415	minims: 20.0 - 24.0 cc: 1.230 - 1.476	minims: 20.8 - 26.0 cc: 1.279 - 1.599

ROUND

3 Round	6 Round
minims: 2.2 - 3.0 cc: 0.135 - 0.185	minims: 4.6 - 6.0 cc: 0.283 - 0.369

COLOR CHART

MORE THAN 500 NATURAL & FD&C COLORS + FLAVORS AVAILABLE

IMPORTANT NOTE:
Shapes and colors may vary. Fill weight varies depending on fill material density.

- TITANIUM DIOXIDE
- NATURAL / CLEAR SHELL
- COCONUT / CLEAR SHELL
- METALLIC COLORS (Custom) FD&C + Candurin®
- TURMERIC
- ANNATTO
- BLUE FD&C + Titanium Dioxide
- DARK PURPLE
- CARAMEL

SPECIAL SHAPES

4 Tear Drop Snip	6 Tube	8 Heart	8 Twist Off	10 Twist Fish Tail	10 Snip Tube	18 Oval Twist	26 Oblong Twist
			IMAGE NOT AVAILABLE		IMAGE NOT AVAILABLE		IMAGE NOT AVAILABLE
minims: 2.8 - 4.0 cc: 0.172 - 0.246	minims: 4.2 - 6.0 cc: 0.258 - 0.369	minims: 6.0 - 8.0 cc: 0.369 - 0.492	minims: 6.0 - 8.0 cc: 0.369 - 0.492	minims: 7.5 - 10.0 cc: 0.461 - 0.615	minims: 7.5 - 10.0 cc: 0.461 - 0.615	minims: 13.5 - 18.0 cc: 0.830 - 1.107	minims: 20.8 - 26.0 cc: 1.279 - 1.439

CUSTOM SHAPES AND SIZES AVAILABLE

NOTE: Softgels shown are for presentation purposes only and are not depicted at actual size.

VEGETARIAN SOFTGELS

OBLONG

12 Oblong

minims: 11.0 - 12.0
cc: 0.677 - 0.738

14 Oblong

minims: 12.5 - 14.0
cc: 0.769 - 0.861

16 Oblong

minims: 14.5 - 16.0
cc: 0.892 - 0.984

18 Oblong

minims: 16.5 - 18.0
cc: 0.892 - 1.107

22 Oblong

minims: 20.0 - 22.0
cc: 1.230 - 1.353

22 Oblong SF

minims: 17.5 - 22.0
cc: 1.076 - 1.353

24 Oblong

minims: 20.0 - 24.0
cc: 1.230 - 1.476

26 Oblong

minims: 20.8 - 26.0
cc: 1.279 - 1.599

OVAL

4 Oval

minims: 3.1 - 4.0
cc: 0.191 - 0.246

6 Oval

minims: 5.2 - 6.0
cc: 0.320 - 0.369

7.5 Oval

minims: 6.2 - 7.5
cc: 0.381 - 0.461

10 Oval

minims: 7.5 - 10.0
cc: 0.461 - 0.615

SNIP

4 Tear Drop Snip

minims: 2.8 - 4.0
cc: 0.172 - 0.246

IMPORTANT NOTE:

Shapes and colors may vary. Fill weight varies depending on fill material density.

COLOR CHART

MORE THAN 25 NATURAL & FD&C COLORS AVAILABLE

- TITANIUM DIOXIDE
- NATURAL / CLEAR SHELL
- METALLIC COLORS (Custom) FD&C + Candurin®
- TURMERIC
- ANNATTO
- BLUE FD&C + Titanium Dioxide
- DARK PURPLE
- CARAMEL

CUSTOM SHAPES AND SIZES AVAILABLE

NOTE: Vegetarian Softgels shown are for presentation purposes only and are not depicted at actual size.

TABLETS

ROUND

CAPLET

CUSTOM SHAPES, SIZES,
& COLORS AVAILABLE

OVAL

SPECIAL SHAPES

ANIMAL SHAPES

NOTE: Tablets shown are for presentation purposes only and are not depicted at actual size.

CAPSULES

SIZES	000	00	0	1	2	3	4
CAP Length (mm)	12.01 - 12.95	11.4 - 12.0	10.7 - 11.3	9.50 - 10.1	8.60 - 9.20	7.80 - 8.40	6.90 - 7.50
CAP Diameter (mm)	9.91	7.63 - 7.77	7.57 - 7.71	6.83 - 6.97	6.28 - 6.42	5.76 - 5.90	5.25 - 5.39
BODY Length (mm)	20.5 - 22.20	19.8 - 20.4	18.2 - 18.8	16.2 - 16.8	15.1 - 15.7	13.3 - 13.9	11.9 - 12.5
BODY Diameter (mm)	9.55	7.31 - 7.45	7.26 - 7.40	6.56 - 6.70	6.00 - 6.14	5.50 - 5.64	4.98 - 5.12
COVERING Length (mm)	25.4	22.2 - 23.2	20.7 - 21.7	18.5 - 19.5	17.0 - 17.8	15.0 - 15.8	13.4 - 14.3
WEIGHT (mg)	165 ± 7	120 ± 7	97 ± 6	76 ± 6	62 ± 5	50 ± 5	39 ± 5
WEIGHT GAP	± 6 %	± 6 %	± 6 %	± 6 %	± 6 %	± 8 %	± 8 %

SPECIFICATIONS

IMPORTANT NOTE:
Size, shape and color may vary.

CUSTOM COLORS AND SIZES AVAILABLE

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LIQUIDS

AMPOULES

Size
10 mL
(9.498 x 4.242 x 1.342)

400 Million / Year
Liquid Ampoule

DROPPERS

Different Shapes, Colors and Sizes Available

Size
20 mm with
75 mm Pipette

20 mm with
88 mm Pipette

20 mm with
89 mm Pipette

20 mm with
91 mm Pipette

GLASS BOTTLES

Different Shapes, Colors and Sizes Available

Size

75 cc	2 oz.
100 cc	4 oz.
120 cc	8 oz.
150 cc	16 oz.
200 cc	32 oz.
250 cc	
300 cc	
1 oz.	
1.7 oz.	

LIQUID SHOTS

Different Shapes, Colors and Sizes Available

Size
2 oz.

NOTE: Components shown are for presentation purposes only and are not depicted at actual size.

POWDERS

JARS

Different Shapes, Colors and Sizes Available

Size

8 oz.	32 oz.
10 oz.	64 oz.
12 oz.	76 oz.
13 oz.	
16 oz.	
19 oz.	
20 oz.	
25 oz.	

TUBS & CONTAINERS

Different Shapes, Colors and Sizes Available

Size
5 lbs.
2 lbs.

100,000 Metric Ton / Year Powder

SACHETS

Different Shapes, Colors and Sizes Available

Size
2.00" x 3.00"
3.00" x 3.00"
3.00" x 350"
3.00" x 4.00"

150 Million / Year Sachet

STICK-PACKS

Different Colors and Sizes Available

Size
4.10 Grams
5.10 Grams

150 Million / Year Stickpack

NOTE: Capsules shown are for presentation purposes only and are not depicted at actual size.

PLASTIC BOTTLES

Different Shapes, Colors and Sizes Available

Size				
75 cc	250 cc	750 cc	1 oz.	**130 Million / Year Bottle**
100 cc	300 cc	950 cc	1.7 oz.	
120 cc	400 cc	2,000 cc	2 oz.	
150 cc	500 cc	3,000 cc	4 oz.	
200 cc	625 cc	3,785	8 oz.	

PET CARE SUPPLEMENTS

BLISTERS

PLASTIC BOTTLES

DROPPERS

GLASS BOTTLES

CANISTERS

PERSONAL CARE

BOTTLES

BOTTLE DISPENSERS

TUBES

JARS

TWIST-OFFS

NOTE: Components shown are for presentation purposes only and are not depicted at actual size.

CAUTION
CAUTION

INTEGRATED PACKAGING

- One-stop service — create, package, label, and ship
- 130 million bottles annual capacity
- 90 million blisters and cards annual capacity
- Induction sealing, neck banding, and full-body sleeves
- Glass / HDPE / PET bottle types
- Kit boxing options and custom promotional pallet builds for mass retail
- Fully automated robotic bulk packaging system

We accept most custom finishing jobs with various sizes, shapes, colors, and special designs.

SOFTGELS, TABLETS, CAPSULES	Blisters	Cards	Bottles	Multi-Paks	Sachets
POWDER	Canisters	Tubs & Containers	Sachets	Stand-Up Pouches	Stick-Packs
LIQUIDS	Ampoules	Glass Bottles	Plastic Bottles	Droppers	Liquid Shots
PERSONAL CARE	Bottles	Bottle Dispensers	Jars	Twist-Offs	Tubes
PET SUPPLEMENTS	Blisters	Bottles	Glass Bottles	Canisters	Droppers

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